

Date: Monday, 21/07/2008 10:53:22 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	RUBBER LATCH
Job Number :	40679		
Estimate Number :	13485		
P.O. Number :		Part Number :	D22046
This Issue :	21/07/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2204 REV B
First Issue :	1/1	Project Number :	N/A
Previous Run :		Drawing Revision :	B
	Type :	Material :	
	PURCHASED PARTS	Due Date :	10/08/2008
Written By :		Qty:	10 Um: Each
Checked & Approved By :	JUD 08.7.21		
Comment :	Est Rev:A 08-07-21 new issue DD verified by:JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O 6814

Make per Dwg D2204

Possible supplier: Accurate Rubber P/N: 286750008 + (HH-147)

Material release note required

JUD 08.7.21

2.0	D22046	Latch
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
 Latch

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

C 8/8/01

(10)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

C 08/08/11 (X10)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Deburr sharp edges of steel brackets

C 08/11/05 (10)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 21/07/2008 10:53:22 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RUBBER LATCH

Job Number: 40679

Part Number: D22046

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M109152



10X

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

7:50
4:00
8:20

M-1 08/11/04

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



HL



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-11-04

100

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

P-10/4 (10)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-04

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

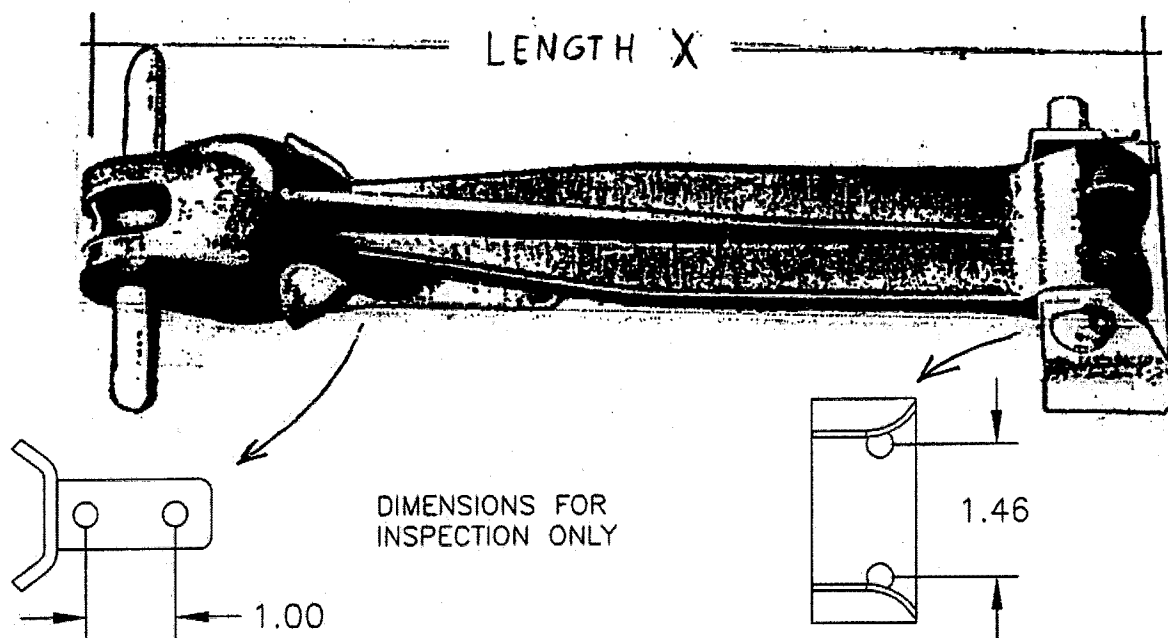


DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HA</i>	APPROVED <i>KE</i>	DRAWING NO. D2204	REV. B SHEET 1 OF 1
DATE 98.12.15		TITLE LATCH, RUBBER	SCALE NTS
A	93.11.15	NEW ISSUE	
B	98.12.15	UPDATED PICTURE, ADD VENDOR P/N	

RELEASED
48.12.16 *KE*

UNDER REVIEW
OK # 01.05.17

SPECIFICATION CONTROL DRAWING



D2204-X RUBBER LATCH WITH BRACKETS

LENGTH

EG: 9" LONG: D2204-9
5" LONG: D2204-5

6"

POSSIBLE SUPPLIERS:
ACCURATE RUBBER,

P/N 286750017 FOR 9" LATCH ASSEMBLY
P/N 286750010 FOR 9" RUBBER ONLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40679

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
O

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada
T
O

DATE		SHIP VIA		TERMS	
07/25/08		WESTERN CANADA EXP		YOUR PLANT	
PURCHASE ORDER NUMBER		DATE ORDERED		NET 30 DAYS	
P000006816		07/22/08		00129490	
QUANTITY		ITEM NUMBER		SALES PERSON	
ORDERED	SHIPPED	B.O.	DESCRIPTION	UNIT	AMOUNT
10	10	-	286750008 6" HOOD HOOKS - ASSEMBLE HH-147**	EA	
305	305	-	NEOD60-01 NEO 60-1/16" DOM SATIN FINISH SF RS:4'X100' LBS/SQFT:0.48 ***** REVISED QTY TO 305 SF *****		
1	1	-	P4000 PREPAID FREIGHT NOT INCLUDED IN PRICE**** TBA ****	EA	
			SUBTOTAL		
			GST		
EIGHT: Prepaid and Charge			TOTAL AMOUNT		



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 07/25/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00006816

ACR W.O. # : 129490

8/25/08

Item # : 286750008

Item Description: 6" Hood Hooks

ACR Compound : HH-147

Date Shipped: 07/25/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Jose Salas

(ACR GROUP INC. REPRESENTATIVE)

Jose Salas

